

EFFECTS OF FIBER REINFORCED PLASTER ON THE EARTHQUAKE BEHAVIOR OF MASONRY BUILDINGS*

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Abstract– In this paper the traditional covering plaster of masonry buildings is supplied with Polypropylene and steel fiber to enhance their seismic behavior. The plaster mix proportion is determined by some initial mortar tests. Also, one story, single span masonry building specimen plastered with different mortars is tested on a shaking table 8 times under a seismic input and the performance of the specimens with the above types of mortar is evaluated. The specimen plastered with a traditional plaster was regarded as control and its earthquake behavior was compared to that reinforced by fiber plaster. Steel fiber or polypropylene addition significantly increased stiffness, displacement ability and energy consumption ability of specimens as compared to control. The suggested reinforcement method was proven to strengthen masonry buildings in a fast, reliable and economical way. Moreover, it can easily be adapted to any masonry building without causing any negative impact. The suggested method is fire and corrosion resistant.

Keywords– Shake table, masonry building, fiber reinforced plaster

1. INTRODUCTION

Masonry buildings account for about 50% of all buildings in Turkey [1]. These masonry buildings, especially those built in rural areas minimally, if at all, received engineering services. Usually, people residing in these buildings have constructed them, thus these buildings do not comply with standards specified for these buildings in Turkish Earthquake Code (2007).

The horizontal loads occurring during earthquakes reveal strong planar and non-planar forces on these walls. The behaviour and the damages to these constructions under seismic forces are relatively big. The walls in the direction of the shearing force have a major role in increasing the seismic force durability. The majority of the existing buildings in this region have not been designed to withstand earthquakes. Most of them are typically unreinforced masonry, low-rise buildings and have been exiguously designed [1]. They showed poor performance during earthquakes and most of the damage and casualties resulted from these structures. However, in terms of earthquake engineering, significant lessons were learned from the surveys of damaged masonry buildings after earthquakes [1]. Damage and losses arising from landslides can include cracks in the masonry, damage to the electricity and water supply, subsidence or at worst the complete collapse of buildings [2]. Masonry building constructions constitute a significant part of the construction inheritance in the world. Actually, the structural walls of these buildings have been designed so as to resist the force of gravity. The horizontal loads incurred by earthquakes reveal strong planar and non-planar forces with these walls. The damage that occurs in these buildings under seismic forces is relatively big [2]. Figure 1 shows some pictures of masonry buildings that were damaged after the Sultandagi-Cay Earthquake, 2002.

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Fig. 1. Damage to masonry structures

In masonry buildings, loads affecting the system were carried by inner and outer walls and were transferred to the base. Therefore, walls are of great significance in masonry buildings. Damages occurring in walls weaken the bearing system of a building. Materials used in the construction of masonry buildings such as stone and brick were bound to each other using mortar with mineral binder. Walls constructed as such are resistant to vertical loads but are not resistant to horizontal ones. To overcome this weakness, several studies have been carried out on masonry buildings and reinforcement methods for these buildings have been developed. These developed reinforcements fall into two categories. Methods in the first group are aimed to increase the adherence between the brick and mortar. To accomplish this, several additives have been put into mortar mix. Thus, strength, stiffness and ductility of masonry buildings have been reported to improve [3-12]. Studies have been carried out on numerical models related to increasing the adherence between the brick and mortar. Methods on the second group, on the other hand, have included the strengthening of brick surfaces using materials such as FRP, wires, fiber materials, steel mesh, steel and wood flat, and used tires [13-33].

In this study, a novel method in strengthening of masonry buildings was developed. Mortars used in the walls of masonry building specimens were reinforced with steel fiber and polypropylene. Mortars having the aforementioned additives improved earthquake behavior of specimens. Previous studies have used reinforcement methods on earthquake damaged buildings. However, the method used in our study can be applied to the walls of new or damaged masonry buildings.

2. MATERIALS AND METHODS

a) Material properties of specimens

The standard brick and mortar test technique for the samples prepared according to TSE 7720 [34] was used. The number of samples prepared for each of brick and mortar is 3. For the bricks that were used in the experiments, the compressive strength value was 2,65MPa, modulus of elasticity was 125MPa, and tensile strength was 0,5MPa. To optimize the grout mortar proportion was used as binder, the sand: lime: cement: water was 20/2/3,6 /1,7 [35]. The compressive strength and modulus of elasticity values obtained for the grout mortar were 2,68 and 2100 MPa, respectively, and the tensile strength value obtained from the bending test was 0,325MPa. Three types of plaster were used in the production of wall samples. These were the traditional plaster (mixture of sand, lime, mortar and water), the traditional plaster + 2% polypropylene fiber and the traditional plaster + 3% steel fiber. Plasters used in the preparation of masonry specimens are given in Table 1 [35].

Table 1. Masonry structure types

| Plaster Type | Rate (% in volume) | Specimen |
|---------------|--------------------|----------|
| Normal | - | N |
| Polypropylene | 2% | P |
| Steel | 3% | S |

A total of 24 experiments were conducted on the masonry bricks plastered with normal, polypropylene and steel fiber reinforced plasters. The wall samples were prepared with dimensions 400mmx400mmx100mm. The masonry brick walls constructed were also plastered with polypropylene and steel fiber reinforced materials under their traditional application. The plasters were applied to 10 mm thickness to the two opposite surfaces with a trowel [35]. Since the effect of the additive materials in the plastering applied was researched, the type of sand and cement used was kept fixed. Mechanical properties of masonry walls and plasters were determined with uni-axial compression test and three point bending test. Polypropylene and steel fiber additives used in plasters are shown in Fig. 2.



Fig. 2. Polypropylene and steel fiber additives used in plasters

Mechanical properties of plasters used in specimens are given in Table 2.

Table 2. The mechanical properties of mortar

| Specimens | Compressive strength (Mpa) | Tensile strength (Mpa) | Elasticity modulus (MPa) |
|-----------|----------------------------|------------------------|--------------------------|
| N | 2.68 | 0.325 | 2100 |
| P2 | 7.05 | 0.561 | 5189 |
| S3 | 4.45 | 0.727 | 7917 |

b) Preparation of samples

For real dynamic test of scaled models on shake table, Cauchy and Froude law must be satisfied. The Cauchy law is adequate for phenomenon in which restoring forces are derived from stress-strain constitutive relationship, while Froude law applies to cases where gravity forces are important. Thus for the realistic modeling of linear dynamic response of structure both similitude laws must be satisfied, Sullivan et al. [36]. The simultaneous satisfaction of Cauchy and Froude similitude leads to scale factors represented in Table 3.

Table 3. Scale factors between prototype and model, adapted from Sullivan et al [36].

| Parameter | Symbol | Scale Factor |
|-----------------------|--------|--------------------------------|
| Length | L | $L_p/L_m = \lambda$ |
| Modulus of elasticity | E | $E_p/E_m = 1$ |
| Specific mass | ρ | $\rho_p/\rho_m = \lambda^{-1}$ |
| Area | A | λ^2 |
| Volume | V | λ^3 |
| Mass | m | λ^2 |
| Displacement | d | λ |
| Velocity | v | $\lambda^{1/2}$ |
| Acceleration | a | 1 |
| Weight | w | λ^2 |
| Force | F | λ^2 |
| Time | t | $\lambda^{1/2}$ |
| Frequency | f | $\lambda^{-1/2}$ |

The acceleration scale is unity while time scale is square root of geometrical scale λ . This means that in model the time scale is compressed by a factor $\frac{1}{\sqrt{\lambda}}$. Therefore, the accelerogram applied to the structure has shorter durations, higher frequency and the same accelerations. Another important consequence of the similitude law, is the increase of the mass of the model relative to the reference prototype. To conform with the time similitude condition, time history of the original accelerogram was compressed by a factor $\frac{1}{\sqrt{3}}$. In shaking table experiments, geometric properties of one story single-span modeled masonry buildings are scaled down to one-third of real dimensions and are given in Table 4.

Table 4. Geometric properties of scaled model

| Geometric properties (mm) | Real model | | Scaled model | | Scale |
|---------------------------|------------|------|--------------|------|-------|
| | a | b | a | b | |
| Building floor height | 2700 | | 900 | | 3 |
| Building wall thickness | 300 | | 100 | | 3 |
| Buildings plan size | 3600 | 3600 | 1200 | 1200 | 3 |
| Buildings window size | 900 | 1200 | 300 | 400 | 3 |
| Buildings door size | 750 | 2250 | 250 | 750 | 3 |
| Brick wall | 200 | 100 | 100 | 50 | 2 |
| Brick wall height | 60 | | 30 | | 2 |

Horizontal - vertical joint gap between bricks is implemented 10 mm. Floor slabs of masonry buildings are constructed 5 cm. Horizontal bond beams supporting the slabs are 10cmx10cm. There are no lintels on the door and window openings. Window and door openings of the scaled three dimensional structure of masonry building and direction of shaking table motion are shown in Fig. 3.

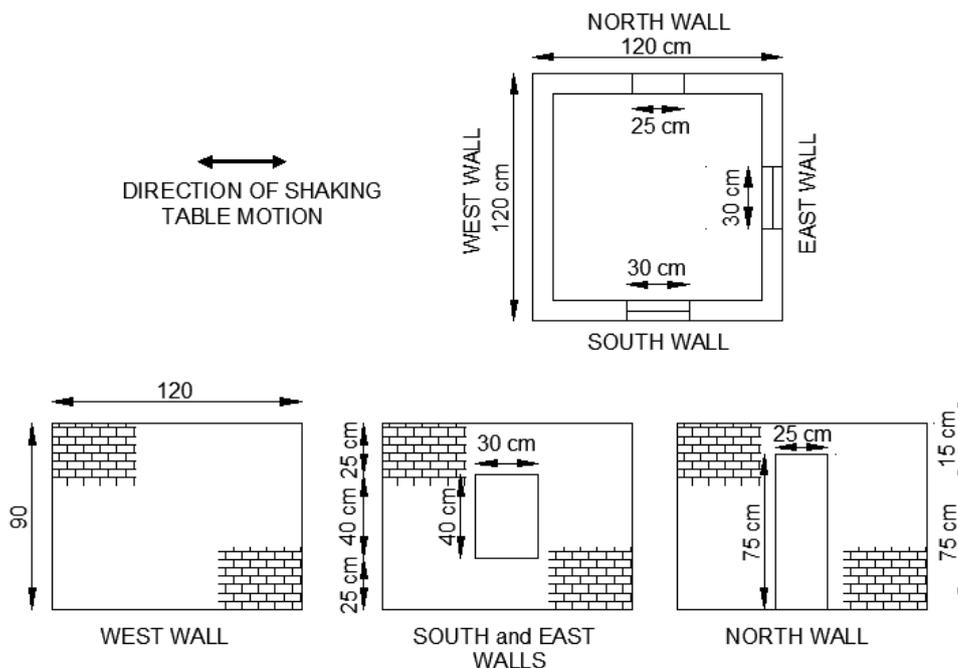


Fig. 3. Geometry of scaled three-dimensional masonry building

Brick layout used in masonry wall construction is depicted in Fig. 4.

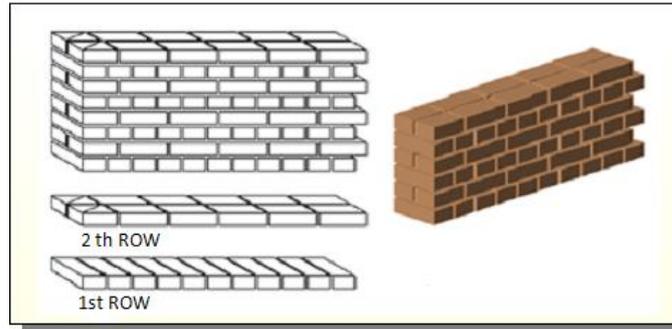


Fig. 4. Brick layout

Reinforced concrete slabs weighing 10 kN were mounted on specimens using chemical adhesives. Masonry buildings prepared in this study are shown in Fig. 5.



Fig. 5. Masonry structure specimens

c) Preparation of experimental setup

The setups of specimens are given in Fig. 6. In the shaking table tests, a table having the dimensions of 250cm x 250cm and a servo motor with a moving mechanism of 100kN horizontal force capacity and a displacement capacity of 100 cm were used. An accelerometer (biaxial ± 4 g capacity) and a 200 mm potentiometer were also used. These sensors were connected to a 32 channel-24 bit simultaneous dynamic data acquisition system.

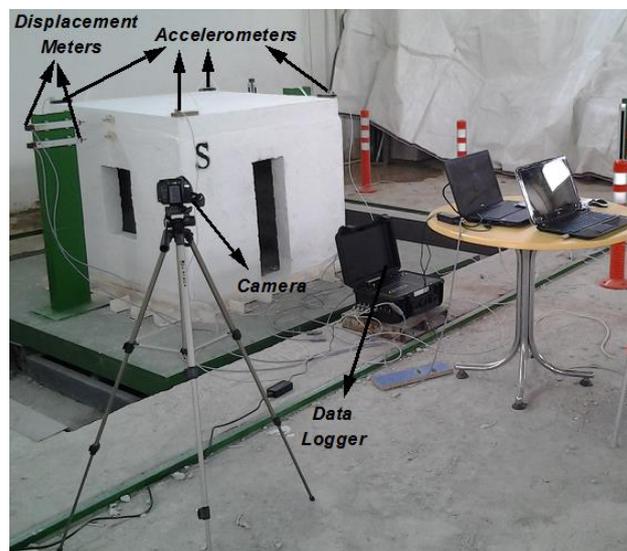


Fig. 6. Experimental setup of shaking table

The displacement meters were placed on the east and west walls as shown in Figure 3. Biaxial accelerometers were positioned on the different levels of the walls and top of the slab and one on the shaking table. Four cameras were used in the experiment. Figure 7 depicts setup diagram of the experiment.

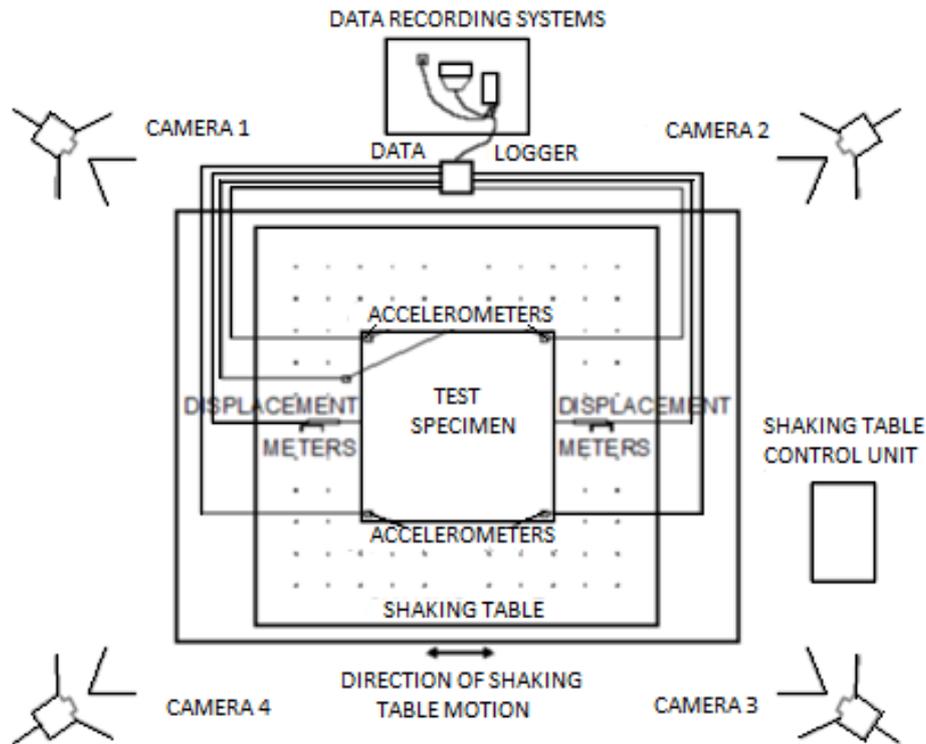


Fig. 7. Setup diagram of the experiment

To make a complete adherence between the base of the building and shaking table, chemical adhesives were used. Moreover, these regions were reinforced with steel profile. Specimens placed on the shaking table are shown in Fig. 8.

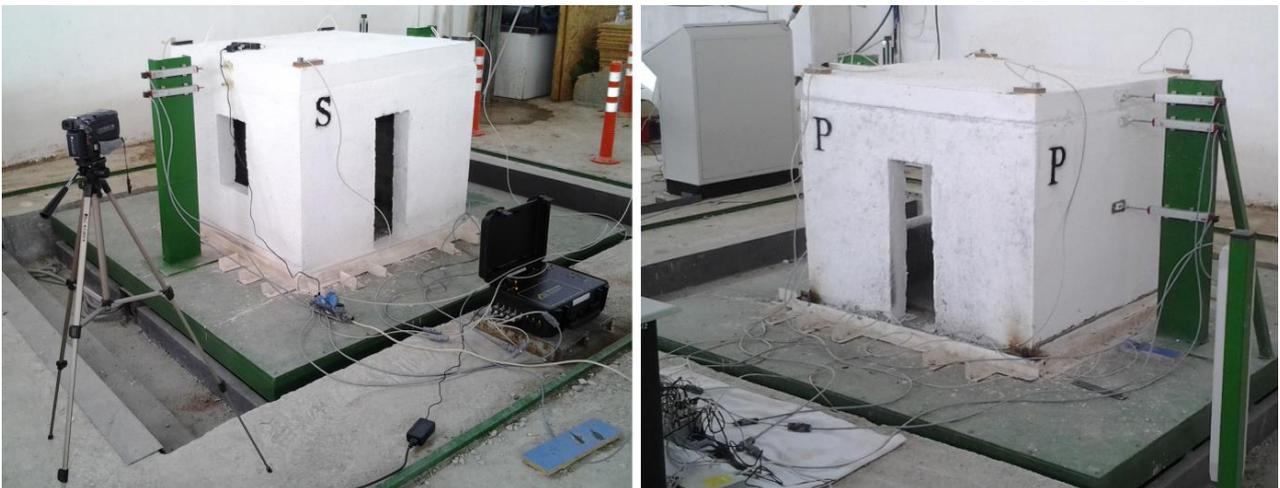


Fig. 8. Masonry buildings placed on the shaking table

d) Earthquakes

The acceleration time histories adopted for the dynamic tests were selected as strong motion record databases from the web site of Peer [37]. As stated by the EC8, the spectrum compatibility of records requires that:

- a minimum of three accelerograms should be used;
- the mean of zero period spectral acceleration values (calculated from the individual time histories) should not be smaller than the value of peak ground acceleration for the site in question;
- in the range of periods between $0,2T_1$ and $2T_1$, where T_1 is the fundamental period of the structure in the direction where the accelerogram will be applied, no value of the mean 5% damping elastic spectrum, calculated from all time histories, should be less than 90% of the corresponding value of the 5% damping elastic response spectrum.

A sufficient number of ground motion records has to be used in the analyses, since it is well established that the inelastic response of structures is sensitive to the characteristics of the input motion. According to several modern seismic codes and as supported by research works [38], if the response is obtained from at least seven nonlinear time history analyses with spectrum-compatible ground motions, the average of the response quantities from all analyses should be used as design value of seismic action effect. Otherwise, the most unfavorable value of response quantity among the analyses should be used. The six real spectrum-compatible accelerograms are described in Table 5, while the records are shown in Fig. 9. They have been selected through an algorithm based on a Monte Carlo random automatic selection of the groups of accelerogram: the program automatically combines the records downloaded from the strong motion catalogues and identifies the set best reproducing the target response spectrum. The procedure is described in detail in [39].

Table 5. The acceleration time histories adopted for the dynamic tests

| Earthquake | Country | Max. acceleration | Max. velocity | Max. displacement |
|-------------|---------|-------------------|---------------|-------------------|
| | | (g) | (cm/s) | (cm) |
| Düzce | Turkey | 0.535 | 83.5 | 51.59 |
| Erzincan | Turkey | 0.515 | 83.9 | 27.35 |
| Gazlı | Russia | 1.264 | 54.2 | 30.15 |
| Kocaeli | Turkey | 0.376 | 79.5 | 70.52 |
| Loma Prieta | America | 0.563 | 94.8 | 41.18 |
| Tabas | Iran | 0.836 | 97.8 | 36.92 |
| Victoria | Mexico | 0.621 | 31.6 | 13.2 |
| Westmorland | America | 0.496 | 34.4 | 10.89 |

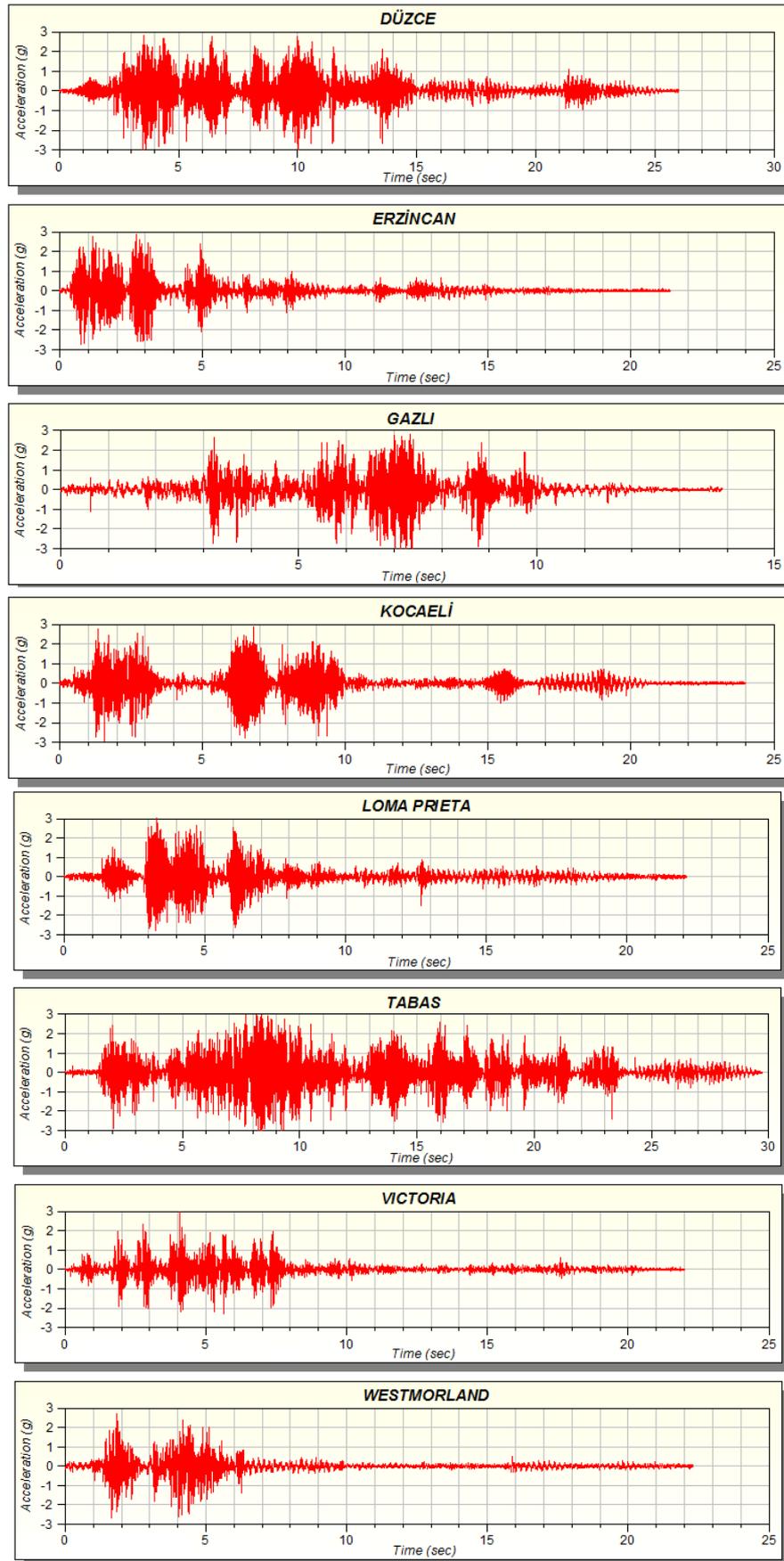


Fig. 9. Acceleration-time graphs of earthquakes on the shaking table

e) Envelope graphs

For each plastered building, envelope graphs were obtained using DIAdem software [40]. Displacement- acceleration data were recorded in every 0.01 s. The acceleration value was the arithmetic mean obtained from 4 different accelerometers. The envelope graph of Düzce earthquake is presented in Fig. 10.

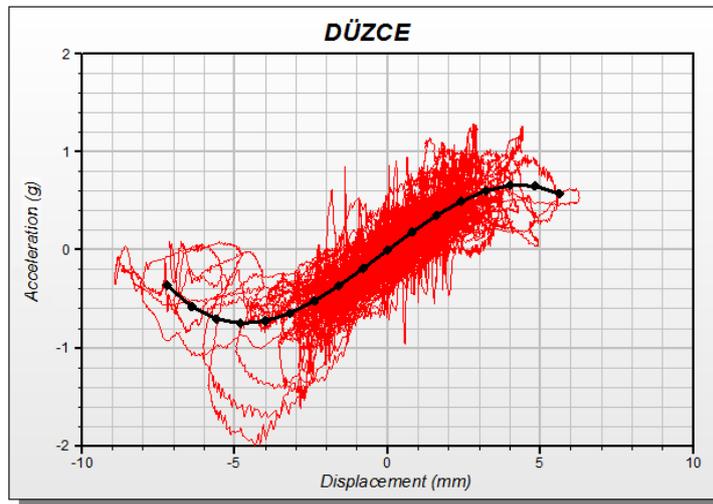


Fig. 10. Acceleration-displacement envelope graph of the normal plastered building obtained for Düzce earthquake

Similarly, envelope graphs were obtained for all earthquakes studied. Figure 11 includes envelope graphs of specimens N, P, and S.

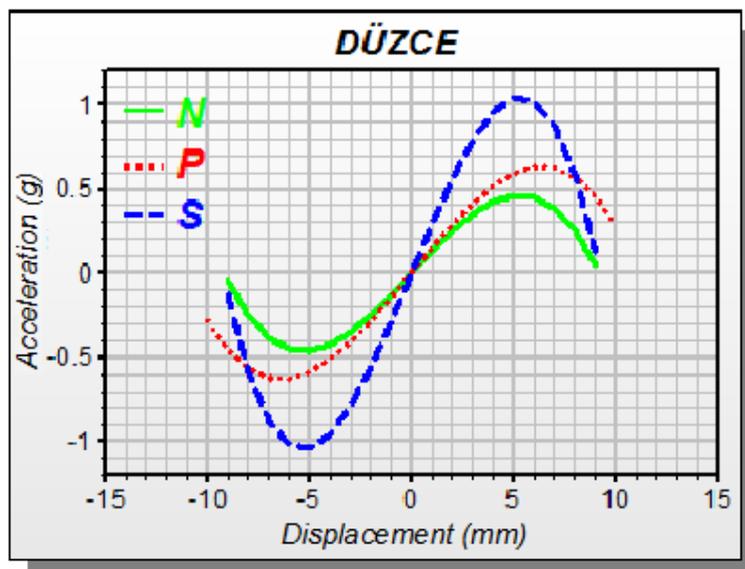


Fig. 11. Idealized acceleration-displacement envelope graph of the normal, steel and polypropylene plastered buildings obtained for Düzce earthquake

Values used in calculating displacement ability and energy dissipation capacity of specimens are depicted in Fig. 12 [35]. In this figure, $(\Delta_{0.85a_{max}})$ and $(\Delta_{0.5a_{max}})$ are displacement values corresponding to the maximum acceleration of 0.85 and 0.50.

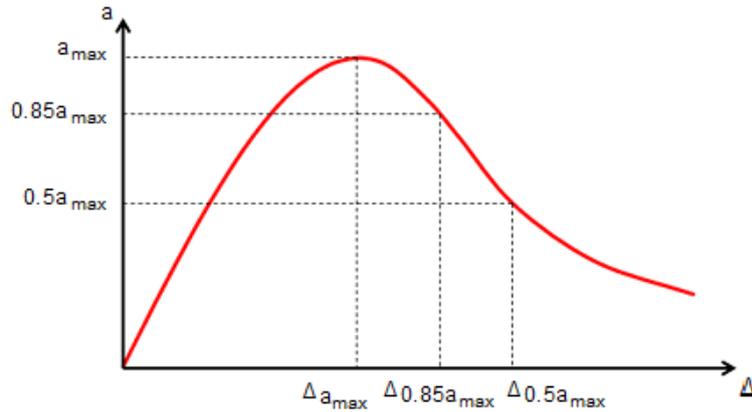


Fig. 12. Acceleration-displacement values on the envelope lines

3. RESULTS

a) Stiffness

Stiffness has been calculated as the slope of envelope graph in the linear region as shown in Figure 12. Obtained stiffness values are shown in Table 6. P and S specimens had increased stiffness values which were higher than that of N specimen. The mean increase in stiffness was 15 and 92% for specimen P and S, respectively. In reinforced plaster applications, forming of a good adherence between the wall and reinforced plaster is theorized to improve stiffness, but the displacements of stiffness specimens are lower.

Table 6. Stiffness of masonry building specimens

| Earthquake | Plaster | Stiffness | Ratio of Stiffness |
|-------------|---------|-----------|--------------------|
| Düzce | N | 0.12 | 1 |
| | P | 0.139 | 1.16 |
| | S | 0.282 | 2.35 |
| Erzincan | N | 0.185 | 1 |
| | P | 0.214 | 1.16 |
| | S | 0.314 | 1.7 |
| Gazli | N | 0.153 | 1 |
| | P | 0.175 | 1.14 |
| | S | 0.292 | 1.91 |
| Kocaeli | N | 0.12 | 1 |
| | P | 0.144 | 1.2 |
| | S | 0.276 | 2.3 |
| Loma Prieta | N | 0.141 | 1 |
| | P | 0.161 | 1.14 |
| | S | 0.268 | 1.9 |
| Tabas | N | 0.149 | 1 |
| | P | 0.157 | 1.05 |
| | S | 0.27 | 1.81 |
| Victoria | N | 0.171 | 1 |
| | P | 0.206 | 1.2 |
| | S | 0.315 | 1.84 |
| Westmorland | N | 0.186 | 1 |
| | P | 0.207 | 1.11 |
| | S | 0.295 | 1.59 |

b) Displacement ability

Displacement ability of masonry building samples was calculated using the following equations [35].

$$\mu_{a_{0.85}} = \frac{\Delta_{0.85a_{max}}}{\Delta_{a_{max}}} \quad (1)$$

$$\mu_{a_{0.5}} = \frac{\Delta_{0.5a_{max}}}{\Delta_{a_{max}}} \quad (2)$$

In the equations, $\mu_{a_{0.85}}$ and $\mu_{a_{0.50}}$ represent the deformation ability, and $\Delta_{0.85a_{max}}$ and $\Delta_{0.50a_{max}}$ represent the vertical displacement values corresponding to the 0.85 and 0.50 levels of the maximum acceleration on the decreasing arm in the acceleration -displacement curve of the relevant sample, respectively. Displacement ability of specimens is given in Table 6. Reinforced plaster application improved displacement ability (Table 7).

Table 7. Displacement ability

| Earthquake | Plaster | a_{max} | $\Delta_{a_{max}}$ | $0.85a_{max}$ | $0.85\Delta_{a_{max}}$ | $0.5a_{max}$ | $0.5\Delta_{a_{max}}$ | $\mu_{a_{0.85}}$ | $\mu_{a_{0.5}}$ |
|-------------|---------|-----------|--------------------|---------------|------------------------|--------------|-----------------------|------------------|-----------------|
| Düzce | N | 0.46 | 5.002 | 0.391 | 6.892 | 0.23 | 8.111 | 1.378 | 1.622 |
| | P | 0.628 | 6.041 | 0.533 | 8.332 | 0.314 | 9.883 | 1.379 | 1.636 |
| | S | 1.038 | 5.053 | 0.865 | 7.029 | 0.509 | 8.166 | 1.391 | 1.616 |
| Erzincan | N | 0.64 | 5.032 | 0.544 | 6.09 | 0.321 | 7.154 | 1.21 | 1.422 |
| | P | 0.839 | 5.074 | 0.713 | 7.13 | 0.419 | 8.351 | 1.405 | 1.646 |
| | S | 1.009 | 5.034 | 0.858 | 6.03 | 0.504 | 7.074 | 1.198 | 1.405 |
| Gazlı | N | 0.46 | 5.041 | 0.412 | 5.231 | 0.242 | 6.221 | 1.038 | 1.234 |
| | P | 0.812 | 7.012 | 0.691 | 8.562 | 0.406 | 10.175 | 1.221 | 1.451 |
| | S | 1.025 | 5.075 | 0.872 | 6.452 | 0.512 | 7.662 | 1.271 | 1.51 |
| Kocaeli | N | 0.403 | 5.061 | 0.342 | 5.921 | 0.201 | 6.932 | 1.17 | 1.37 |
| | P | 0.567 | 5.083 | 0.482 | 7.162 | 0.283 | 8.39 | 1.409 | 1.651 |
| | S | 0.846 | 4.057 | 0.719 | 5.634 | 0.423 | 6.651 | 1.389 | 1.639 |
| Loma Prieta | N | 0.551 | 5.015 | 0.468 | 7.125 | 0.275 | 8.341 | 1.421 | 1.663 |
| | P | 0.744 | 7.042 | 0.632 | 8.552 | 0.372 | 10.154 | 1.214 | 1.442 |
| | S | 0.983 | 5.075 | 0.835 | 6.884 | 0.491 | 8.162 | 1.356 | 1.608 |
| Tabas | N | 0.547 | 5.059 | 0.465 | 6.415 | 0.273 | 7.602 | 1.268 | 1.503 |
| | P | 0.818 | 8.042 | 0.695 | 9.804 | 0.409 | 11.512 | 1.219 | 1.431 |
| | S | 1.053 | 5.051 | 0.895 | 7.072 | 0.526 | 8.28 | 1.4 | 1.639 |
| Victoria | N | 0.636 | 5.045 | 0.541 | 6.542 | 0.318 | 7.76 | 1.297 | 1.538 |
| | P | 0.809 | 6.032 | 0.687 | 7.182 | 0.404 | 8.412 | 1.191 | 1.395 |
| | S | 1.096 | 5.012 | 0.932 | 6.415 | 0.548 | 7.59 | 1.28 | 1.514 |
| Westmorland | N | 0.694 | 5.064 | 0.59 | 6.552 | 0.347 | 7.781 | 1.294 | 1.537 |
| | P | 0.854 | 6.051 | 0.726 | 7.462 | 0.427 | 8.84 | 1.233 | 1.461 |
| | S | 1.037 | 5.098 | 0.882 | 6.468 | 0.518 | 7.675 | 1.269 | 1.505 |

c) Energy dissipation capacity

The energy dissipation capacity by each specimen has been calculated as the area beneath the envelope line as shown in Fig. 11. In the area calculation, the areas under the parts reaching the 0.85 and 0.50 levels of the maximum load level on the decreasing arm of the load-displacement curve were taken into consideration. The consumed energy value for each specimen is given in Table 8. Energy dissipation capacities of P and S specimens were compared to those of N.

Table 8. Energy dissipation capacity of masonry buildings

| <i>Earthquake</i> | <i>Plaster</i> | $A_{a_{max}}$ | $A_{0.85a_{max}}$ | $A_{0.5a_{max}}$ | $Ao_{a_{max}}$ | $Ao_{0.85a_{max}}$ | $Ao_{0.5a_{max}}$ |
|-------------------|----------------|---------------|-------------------|------------------|----------------|--------------------|-------------------|
| Düzce | N | 1.382 | 2.212 | 2.599 | 1 | 1 | 1 |
| | P | 2.259 | 3.666 | 4.32 | 1.635 | 1.657 | 1.662 |
| | S | 3.114 | 5.113 | 5.91 | 2.253 | 2.311 | 2.274 |
| Erzincan | N | 2.072 | 2.724 | 3.192 | 1 | 1 | 1 |
| | P | 2.486 | 4.206 | 4.916 | 1.200 | 1.544 | 1.54 |
| | S | 3.304 | 4.269 | 4.983 | 1.595 | 1.567 | 1.561 |
| Gazlı | N | 1.657 | 1.749 | 2.085 | 1 | 1 | 1 |
| | P | 3.672 | 4.864 | 5.767 | 2.216 | 2.781 | 2.766 |
| | S | 3.167 | 4.576 | 5.445 | 1.911 | 2.616 | 2.612 |
| Kocaeli | N | 1.342 | 1.685 | 1.963 | 1 | 1 | 1 |
| | P | 1.676 | 2.857 | 3.342 | 1.249 | 1.696 | 1.702 |
| | S | 1.999 | 3.323 | 3.577 | 1.49 | 1.972 | 1.822 |
| Loma Prieta | N | 1.633 | 2.7 | 3.224 | 1 | 1 | 1 |
| | P | 3.37 | 4.455 | 5.278 | 2.064 | 1.65 | 1.637 |
| | S | 2.956 | 4.719 | 5.579 | 1.81 | 1.748 | 1.73 |
| Tabas | N | 1.696 | 2.426 | 2.883 | 1 | 1 | 1 |
| | P | 4.242 | 5.625 | 6.599 | 2.501 | 2.319 | 2.289 |
| | S | 3.133 | 5.225 | 6.106 | 1.847 | 2.154 | 2.118 |
| Victoria | N | 1.952 | 2.882 | 3.424 | 1 | 1 | 1 |
| | P | 3.197 | 4.089 | 4.781 | 1.638 | 1.419 | 1.396 |
| | S | 3.403 | 4.855 | 5.769 | 1.743 | 1.685 | 1.685 |
| Westmorland | N | 2.127 | 3.149 | 3.744 | 1 | 1 | 1 |
| | P | 2.416 | 4.086 | 5.257 | 1.136 | 1.298 | 1.404 |
| | S | 3.203 | 4.638 | 5.516 | 1.506 | 1.473 | 1.473 |

The increase in energy dissipation capacity for P, S, or N is depicted in Fig. 13.

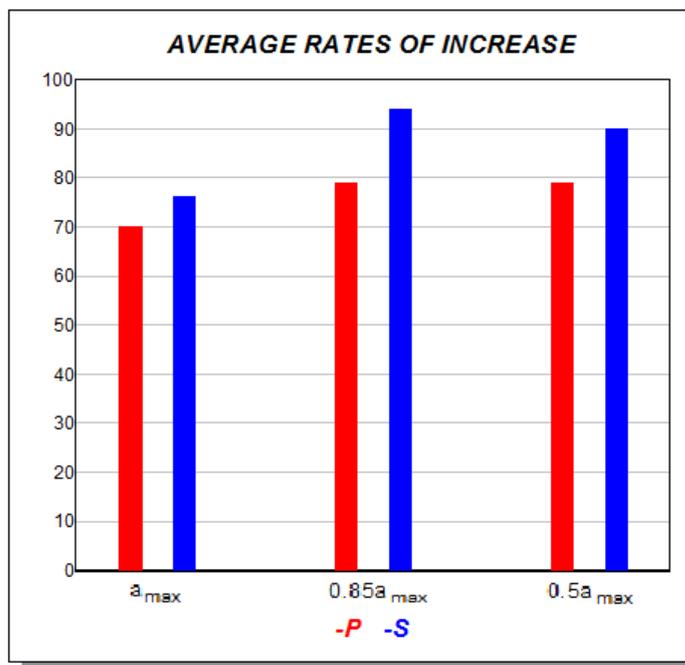


Fig. 13. Mean increase in energy dissipation capacity

In this study, in plane wall panels sliding shear called shear modes are observed on door opening after the experiment. During earthquakes, in plane walls also slide along a horizontal or stepped wall joint, a phenomenon known as sliding shear. Large out of plane displacements were observed in wall panels that failed by diagonal shear cracking. x shaped cracks are observed on out of plane wall panels are referred to as diagonal shear cracks.

4. CONCLUSION

This study addressed earthquake behavior of one story single span masonry buildings reinforced by different plasters on a shaking table. Earthquake behavior of masonry buildings reinforced by polypropylene or steel fiber was compared to that of traditionally built masonry buildings. Then, the efficacy of reinforced methods was determined calculating several parameters.

The stiffness values of masonry buildings were significantly improved by reinforcement methods used in this study. The recorded mean increase in stiffness was 15 and 92% for P and S specimens, respectively. Moreover, displacement ability and energy dissipation capacity for P or S specimens were higher than those of N. Mortars having aforementioned additives showed some positive changes on seismic behavior of specimens. It is shown that reinforcement methods used might prevent earthquake damage.

Walls reinforced by steel fiber acted as shear wall during the experiments. Fiber reinforced plaster did not de-bond from the wall and thus huge tensile stresses could be considered for preventing damages on these masonry buildings. In out of plane wall panels diagonal shear cracking was observed. In plane wall panels shear cracks were seen. Masonry buildings that suffer a shear mode of failure can be retrofitted using fiber reinforced polymer materials. The suggested reinforcement method was proven to strengthen masonry buildings in a fast, reliable and economical way. Moreover, it can easily be adapted to any masonry building without causing any negative impact. Fiber reinforced plaster is made of concrete mortar, and thus does not present any aesthetic problems. Not causing any aesthetical issues is the main advantage of our reinforcement method. Moreover, the suggested method is fire and corrosion resistant.

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